

Shy Woby

Dart Aerospace Ltd.

Date: Wednesday, 04/02/2009 10:48:28 AM
User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	SHOULDER HARNESS KIT	
Job Number :	45488			
Estimate Number :	13048			
P.O. Number :		Part Number :	D350764011	
This Issue :	04/02/2009	S.O. No. :		
Prsht Rev. :	NC	Drawing Number :	N/A	
First Issue :	1 /	Project Number :	N/A	
Previous Run :	43320	Drawing Revision :	B	
	Type :	Material :		
	PURCHASED PARTS	Due Date :	04/02/2009	Qty: 1 Um: Each
Written By :				
Checked & Approved By :				
Comment :	EST REV:A New issue 07-10-11 DD verified by EC Est Rev:B ECN 1050 rev.B as per dwg 08-01-10 DD			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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H for JD 09/02/04 Rev.A CHG001
D3638-1 Rev.B / D3638-1 Rev.A CHG002



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D350-764-011

CHG001

Sorlo204

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

3.0	D2854	3/4" Velcro Strip
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Comment: Qty.: 2.6660 f(s)/Unit Total : 2.6660 f(s)

3/4" Velcro

Cut qty 4 D2854-1-080 (8" each) as per dwg D2854

Batch: *39405*

50

4.0	D2854	3/4" Velcro Strip
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Comment: Qty.: 2.6660 f(s)/Unit Total : 2.6660 f(s)

3/4" Velcro

Cut qty 4 D2854-3-080 (8" each) as per dwg D2854

Batch: *39405*

50

5.0	D3578041	Doubler
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Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

DOUBLER

batch: *25382 43347*

SS 09/02/04 (X1)

User:

Linda Lacelle

Process Sheet

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Drawing Name: SHOULDER HARNESS KIT

Job Number: 45488

Part Number: D350764011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D3636041

Shoulder Harness



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

SHOULDER HARNESS

batch

B42141 (-4) 45488

SC

7.0

D3637041

Bracket Assembly



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

BRACKET ASSEMBLY

batch

43353

SC

8.0

D36373

Bracket



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

BRACKET

batch

B43184

SC

9.0

D36381

Bushing



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

BUSHING

batch

45362

SC

10.0

D36391

Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

DOUBLER

batch

3512e

SC

11.0

D36392

Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

DOUBLER

batch

B31892 42299

SC

12.0

D36393

Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

DOUBLER

batch

35382

9/2/4

SC

User:

Linda Lacelle

Process Sheet

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Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

D36394

Doublers



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

DOUBLER

batch 35383

SC

14.0

D36401

Belt Guide



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

BELT GIUDE

batch 43354

SC

15.0

D36403

Belt Guide



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

BELT GIUDE

batch 1343354

SC

16.0

D36411

Cover



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

COVER

batch 42298

SC

17.0

D36413

Cover



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

COVER

batch 1343238

SC

18.0

D36414

Cover



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

COVER

batch 43233

SC

19.0

D36421

Doublers



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

DOUBLER

batch 1343234

9/2/4

SC

SC

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Machine Or Operation:

Description :

20.0

D36431

Stiffener



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

STIFFENER

batch 34547

Handwritten signature

21.0

D36432

Stiffener



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

STIFFENER

batch 34548

Handwritten signature

22.0

D36441

Shim



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

SHIM

batch 35392

Handwritten signature

23.0

D36571

Guide Tool



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

GUIDE TOOL

batch 34550

Handwritten signature

24.0

ALS41032130

Insert



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Insert

batch M105819

Handwritten signature

25.0

AN33A

Bolt



Comment: Qty.: 32.0000 Each(s)/Unit Total : 32.0000 Each(s)

Bolt

batch M110602

Handwritten signature

26.0

AN36A

Bolt



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Bolt

batch M109752

Handwritten signature

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Job Number:



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27.0	AN410A	Bolt
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Bolt

batch

M107178

28.0	AN960JD10	Washer
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Comment: Qty.: 48.0000 Each(s)/Unit Total : 48.0000 Each(s)

Washer

batch

M109840

29.0	AN960JD416	Washer
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Washer

batch

M110523

30.0	AN960JD616	Washer
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Washer

batch

M110002

31.0	AN9706	Washer
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Washer

batch

M109298

32.0	CCR264SS33	Cherry Rivet
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Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Cherry Rivet

batch

M110122

11X

M110625

5X

33.0	CR321242	Cherry Rivet
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Cherry Rivet

batch

M107394

P09/2/4 U

Process Sheet

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Job Number:



Seq. #:

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Description :

34.0

CR3212504

Rivet



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Rivet

batch M106321

[Handwritten signature]

35.0

CR3212507

Rivet



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Rivet

batch M105978

[Handwritten signature]

36.0

MS20426AD33

Rivet



Comment: Qty.: 32.0000 Each(s)/Unit Total : 32.0000 Each(s)

Rivet

batch 1863

[Handwritten signature]

37.0

MS20426AD44

Rivet



Comment: Qty.: 106.0000 Each(s)/Unit Total : 106.0000 Each(s)

Rivet

batch M15541

~~2x2x1~~

[Handwritten signature]

38.0

MS20426AD46

Rivet



Comment: Qty.: 28.0000 Each(s)/Unit Total : 28.0000 Each(s)

Rivet

batch M105144

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39.0

MS20470AD46

Rivet, Universal Head



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Rivet, Universal Head

batch M109371

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40.0

MS21059L3

Nut Plate



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Nut Plate

batch M107394

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C 9/2/4 (1)

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Seq. #:

Machine Or Operation:

Description :

41.0

MS21072L3

Nutplate



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Nutplate

batch M110002

42.0

MS35206267

Screw



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Screw

batch 109389

43.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

44.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-764-011

Location: _____

PPP Rev: B

45.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 9-2-04